CLAIMS

- 1. An analysis chip comprising:
 - a substrate on which a channel is formed,
 - a sensing element placed in a part of said channel
- 5 and generating a change in appearance when a particular substance flows through said channel; and
 - a lens covering said sensing element.
- 2. The analysis chip according to claim 1, further
 10 comprising:
 - a coating member which is molded integrally with said lens and covering said channel.
- 3. The analysis chip according to claim 1 to 2, further15 comprising:
 - a first illumination member which emits light to said sensing element.
 - 4. An analysis chip comprising:
- 20 a substrate on which a channel is formed,
 - a sensing element placed in a part of said channel and generates a change in appearance when a particular substance flows through said channel; and
- a first illumination member which emits light to 25 said sensing element.
 - 5. The analysis chip according to any of claims 3 to

- 4, wherein said light is ultraviolet light.
- 6. The analysis chip according to any of claims 3 to 5, wherein said substrate is made of a material through which a visible light is transmitted, and

said first illumination member emits light from a side face of said substrate.

- 7. The analysis chip according to any of claims 3 to 10 5, wherein said first illumination member emits light from an undersurface of said channel.
- The analysis chip according to any of claims 3 to
 wherein said first illumination member is an optical
 waveguide.
 - 9. The analysis chip according to any of claims 1 to 9, wherein said sensing element includes a reagent in which an appearance is changed by a reaction with said particular substance.

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- 10. The analysis chip according to claim 9, wherein said reagent is uniformly distributed in said sensing element.
- 25 11. The analysis chip according to claim 10, further comprising:

a scale which is placed along said sensing element.

- 12. An analysis chip comprising:
 - a substrate on which a channel is formed,
 - a sensing element placed in a part of said channel
- 5 and in which a reagent which generates a change in appearance in a chemical reaction with a particular substance is uniformly distributed; and
 - a scale which is placed along said sensing element.
- 10 13. The analysis chip according to any of claims 9 to 12, wherein said reagent includes at least one member selected from the group consisting of an enzyme, an antibody, an antigen and a fluorescent material.
- 15 14. The analysis chip according to any of claims 1 to 13, further comprising:
 - a reactor which is formed on said channel and in which an indication substance to be specifically coupled to a particular component is placed; and
- a catcher which is formed on a downstream side from said reactor of said channel and catches said indication substance coupled to said particular component.
 - 15. An analysis chip comprising;
- 25 a substrate on which a channel is formed,
 - a reactor which is formed on said channel and in which an indication substance to be specifically coupled

to a particular component is placed; and

a catcher which is formed on a downstream side from said reactor of said channel and catches said indication substance coupled to said particular component.

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16. The analysis chip according to any of claims 14 to 15, wherein a width of said channel of a region where said catcher of said channel is formed is gradually narrowed toward an advancement direction of said channel.

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- 17. The analysis chip according to any of claims 14 to 16, wherein a density of said indication substance in said catcher is higher toward a downstream side of said channel.
- 15 18. The analysis chip according to any of claims 1 to 17, wherein said channel gradually narrows toward a downstream side, and

a hydro-gel layer whose volume is changed when said particular substance is absorbed is placed on a wall surface of said channel, and

said change in appearance is occurred by a closing of said channel at a different position depending on an amount of said particular component because a volume of said hydro-gel layer is changed when colored said particular component flows in said channel.

19. The analysis chip according to any of claims 1 to

17, further comprising:

a bead placed in said channel and whose surface is formed by a hydro-gel layer whose volume is changed when absorbing said particular component,

5 wherein said channel gradually narrows toward a downstream side is placed, and

said change in appearance is occurred when a liquid flows in said channel and said bead is carried away by said liquid and stopped at a different position in said channel depending on a volume.

20. An analysis chip comprising;

a substrate on which a channel gradually narrowed toward a downstream side is formed; and

a hydro-gel layer which is placed along a wall surface of said channel and closes said channel at a different position depending on an amount of a particular component by swelling when said particular component is absorbed.

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21. An analysis chip comprising;

a substrate on which a channel gradually narrowed toward a downstream side is formed; and

a hydro-gel layer in which said channel is closed

25 at a predetermined initial close position, and a

contraction resulting from an absorption of a particular

component causes a position, where said channel is closed,

to move to a downstream side from said initial close position.

- 22. An analysis chip comprising;
- a substrate on which a channel gradually narrowed toward a downstream side is formed; and

a bead placed in said channel and whose surface is formed by a hydro-gel layer whose volume is changed when absorbing a particular component,

- 10 wherein said bead is carried away by said liquid and stopped at a different position in said channel depending on a volume.
- 23. The analysis chip according to any of claims 1 to15 22, further comprising;

a polymer solution placed inside said channel in which a reaction with said particular substance changes a viscosity of said polymer,

a target bead placed inside said channel; and

- a tentative holder that is placed at a predetermined position inside said channel and holds said target bead at said predetermined position when a force weaker than a predetermined magnitude is applied to said target bead.
- 25 24. An analysis chip comprising;
 - a substrate on which a channel is formed,
 - a polymer solution placed inside said channel in

which a reaction with a particular substance changes a viscosity of said polymer,

- a target bead placed inside said channel; and
 a tentative holder that is placed at a predetermined
 position inside said channel and holds said target bead
 at said predetermined position when a force weaker than
 a predetermined magnitude is applied to said target bead.
- 25. The analysis chip according to any of claims 23 to 10 24, wherein said target bead includes a ferromagnetic material.
 - 26. The analysis chip according to any of claims 23 to 25, further comprising;
- a pair of electrodes formed at ends of said channel, and
 - a battery which generates a potential difference between said pair of electrodes,

wherein a surface of said target bead is charged in 20 a solution of a predetermined pH.

27. The analysis chip according to any of claims 1 to 26, wherein said channel includes;

a solution holder which contains a solution through capillary attraction; and

an introduction path which introduces a solution into said solution holder through capillary attraction.

28. The analysis chip according to claim 27, wherein said analysis chip comprises a plurality of said channels, and

a plurality of said solution holders each of which is included in each of said plurality of channels hold a different amount of solution each other.

29. An analysis chip comprising;

10 a substrate on which a channel is formed,

a solution holder which is placed in said channel and contains a solution through capillary attraction,

an introduction path which introduces a solution into said solution holder through capillary attraction; and

a sensing element placed in a part of said channel and generating a change in appearance when a particular substance flows through said channel.

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An analysis chip comprising;

a substrate on which a first channel and a second channel are formed,

a first solution holder formed in said first 25 channel; and

a second solution holder formed in said second channel,

wherein said first solution holder holds a solution of a first predetermined amount through a capillary attraction, and

said second solution holder holds a solution of a second predetermined amount different from said first predetermined amount through a capillary attraction.

- 31. The analysis chip according to claim 30,
- wherein numerals corresponding to said first 10 predetermined amount and said second predetermined amount are displayed on said substrate.
 - 32. The analysis chip according to any of claims 1 to 31,
- wherein said channel is a rectangular groove formed on a surface side of said substrate, and

further comprising a reflector that is placed along a bottom surface of said substrate and reflects a visible light.

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33. The analysis chip according to any of claims 1 to 32,

wherein a wall surface of said channel is covered with a material whose refractive index is equal to or less than a refractive index of water.

34. The analysis chip according to any of claims 1 to

33, further comprising;

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a transparent cover covering said channel,

wherein a distance between a bottom surface of said channel and said cover is continuously changed in an lengthwise direction of said channel, and

an interference band whose position is different depending on a refractive index of a substance filled in said channel is displayed on an outer side of said cover by reflection of light between said bottom surface and said cover.

35. An analysis chip comprising:

a substrate on which a channel is formed; and a transparent cover covering said channel,

wherein a distance between a bottom surface of said channel and said cover is continuously changed in an lengthwise direction of said channel, and

an interference band whose position is different depending on a refractive index of a substance filled in said channel is displayed on an outer side of said cover by reflection of light between said bottom surface and said cover.

36. An analyzing apparatus comprising:

25 an analysis chip according to any of claims 1 to 35; and

a second illumination member emitting light to said

sensing element from a side face of said analysis chip.

- 37. The analyzing apparatus according to claim 36, wherein said light which said second illumination member emits to said sensing element is ultraviolet light.
 - 38. The analyzing apparatus according to any of claims 36 to 37, wherein said second illumination member includes a light collecting lens collecting light to said sensing element.
 - 39. The analyzing apparatus according to any of claims 36 to 37, wherein said second illumination member is a light emitting member.

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40. The analyzing apparatus according to claim 36, wherein said illumination member is any of a bulb, LED and black light.